

Receiving Report

Date: 12/2/9
 Supplier: marmer

Batch No: m120633
 Dart P/O: 16093

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ✓ 12/2/9 N/A ☒
 Work Order N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:
 Date
 Received/Costing
 Initial

Location

Purchase Order Receipt Listing

February 10, 2012 8:05:47 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO16093 All Receipt Dates All Line Item Types
All Item ID/GL/WOS All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name VC-MAR001 Marmon/Keystone Canada Ltd.											
PO16093	1		M304TR0.500W.035 f		2/08/12	2/09/12	300.0000	\$0.95	0.0000	0	\$284.20
CAD	No		304 RD Tube .500 x f		300.0000	DESI02		\$284.20	0.0000	0	
			.035W								
			120633								
	2		M304TR0.500W.049 f		2/08/12	2/09/12	200.0000	\$1.25	0.0000	0	\$249.30
	No		304 RD Tube .500 x f		200.0000	DESI02		\$249.30	0.0000	0	
			.049W								
			120633								
	3		M304TR0.675W.091 f		2/08/12	2/09/12	100.0000	\$1.40	0.0000	0	\$139.61
	No		304 RD Tube .675 x f		100.0000	DESI02		\$139.61	0.0000	0	
			.091W								
			120633								
	4		M304TS0.750W.065 f		2/08/12	2/09/12	500.0000	\$2.29	0.0000	0	\$1,146.78
	No		304 SQ Tube		500.0000	DESI02		\$2.29	0.0000	0	
			.75x.75x.065W					\$1,146.78	0.0000	0	
			120633								
	5		M6061T6T0.375W.0 f		2/08/12	2/09/12	312.0000	\$2.14	0.0000	0	\$668.92
	No		58								
			6061-T6 RD Tube		312.0000	DESI02		\$668.92	0.0000	0	
			.375 x.058W								
			120633								
	6		M6061T6T0.500W.0 f		2/08/12	2/09/12	108.0000	\$2.11	0.0000	0	\$228.32
	No		58								
			6061-T6 RD Tube		108.0000	DESI02		\$228.32	0.0000	0	
			.500 x.058W								
			120633								
	7		M6061T6T0.625W.0 f		2/08/12	2/09/12	108.0000	\$2.94	0.0000	0	\$317.71
	No		65								
			6061-T6 RD Tube		108.0000	DESI02		\$317.71	0.0000	0	
			.625 x.065W								
			120633								

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
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Total Received Quantity:	1,628.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$3,034.85
Total Balance Due Quantity:	0.0000

Marmion/Keystone Canada Inc.



ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville Qc CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PACKING SLIP

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON CAN K6A 1K7

PAGE... 1
Order : 1112389
Date...: 02/07/2012

SHIP VIA
TST OVERLAND #2222212

F.O.B.
BOUCHERVILLE

SALESPERSON
G. Duval

YOUR ORDER NO.
16098

Ordered	Description	Number	Pieces	Quantity	Back
01	STAINLESS-STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L Cust. part#: M304TR0.500W.035 Tariff Number: 7304. HT#.....: YX1004-364 Total.....	15	15	300/FT	300/FT
02	STAINLESS-STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .049 A213 STS .500 .049 304L Cust. part#: M304TR0.500W.049 Tariff Number: 7304. HT#.....: YT3349 Total.....	10	10	200/FT	200/FT
03	STAINLESS WEIDED PIPE SA-312 804L WLD PIPE 3/8" SCH40 SA312 SPW .375 .091 40S 304L Tariff Number: 7306.40.90.10 Cust. part#: M304TR0.675W.091 HT#.....: ATJ050119 HT#.....: ATJ050426 HT#.....: 258189 Total.....	2	2	40/FT	40/FT
04	STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4" .065 STO .750 .750 .065 304APC Tariff Number: 7306.40.90.10 Cust. part#: M304TS0.750W.065 HT#.....: 9HP2 SurchARGE de \$318.00 incluse dans le prix Total.....	25	25	500/FT	500/FT
05	ALUMINUM SMLS TUBE ATS .375 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.375W.058 HT#.....: F00013715 Total.....	26	26	312/FT	312/FT
06	ALUMINUM SMLS TUBE ATS .500 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.375W.058 HT#.....: F00013715 Total.....	26	26	312/FT	312/FT

Continued on next page..

A Marmion Distribution Services/Berkshire Hathaway Company

Marmion/Keystone Canada Inc.



ACIERS SPÉCIALISÉS

PACKING SLIP

290 Chemin du Tremblay
Boucherville Qc CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PAGE... 2
Order : 112389
Date... : 02/07/2012

SOLD TO:

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON CAN K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON CAN K6A 1K7

SHIP VIA
TST OVERLAND #222212

F.O.B.
BOUCHERVILLE

SALESPERSON
G. Dulude

YOUR ORDER NO.
16093

SHIP VIA TST OVERLAND #222212		F.O.B. BOUCHERVILLE		SALESPERSON G. Dulude		YOUR ORDER NO. 16093	
Ordered	Description	Number	Quantity	Shipped	Back	Ordered	
		Pieces					
	Fax all papers to Linda Lacelle 613-632-1053						
	Cust. part#: M6061T6T0.500W.058						
	HT#.....: F00011753						
	HT#.....: F00013711						
	Total...						
	ALUMINUM SMIS TUBE						
	HTS .625 .065 D6061						
	Tariff Number: 7608.20.00.90						
	Cust. part#: M6061T6T0.625W.065						
	HT#.....: F00010188						
	HT#.....: F00012516						
	Total...						

No. of Btls/Pieces

1 / 0

Total weight.....:

505

Customers..:



A Marmion Distribution Services/Berkshire Hathaway Company

NSM

TÜV CERT
DIN EN ISO 9001
NO. 39 108 81166

TÜV
Empfangs-Zertifizierung
NACH DIN EN ISO 9001

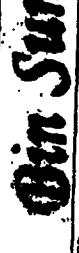
TÜV
ASME Boiler and Pressure Vessel Code
SECTION VIII DIVISION 1

TÜV
American Society of Mechanical Engineers
ASME Certificate No. 164-0000

ELEMENTS		C	Si	Mn	P	S	Ni	Cr	Mo	N	Cu	Ti	Cb+Ta	Co	Al	V	B	
SPECIFICATION																		
min																		
max		0.035	1.000	2.000	0.045	0.030	8.000	18.000										
RESULTS (LADLE)		0.023	0.370	0.620	0.027	0.001	12.000	20.000										
RESULTS (PRODUCT)		0.019	0.450	0.603	0.029	0.000	10.090	18.200										
							10.019	18.138										

SIZE(mm) ODX" < WT(%)	CASE NO.	PIECES	WEIGHT		TS MPa	YS		EL (50mm) %	HARDNESS HRB	FLATTENING TEST	FLARING TEST	I.C. TEST	GRAIN SIZE	Lot No.	HYDROSTATIC TEST %	EDDY CURRENT TEST	ULTRASONIC TEST
			FT	(kg)		0.2% MPa	1% MPa										
Ø5000*0035	23-10#	150	3000	242	540/560	260/275	/	61/62	77/77	GOOD	GOOD	GOOD	/	201102-BA-037	/	GOOD	GOOD
TOTAL:			150	3000	242												

REMARK:		1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN BEEN MADE IN ACCORDANCE WITH THE RESULTS OF THE CONTRACT, AND CONFORM TO THE SPECIFICATION ABOVE.	
AS PER ASTM A213-10, ASME SA213-10/ASTM A269-10		2. THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN FULL WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.	
NACE MR 01-75			
PO#MN7061			
LENGTH 20FT		IC	
TEST PER ASTM A262, PRACTICE E			
MATERIAL FREE FROM MERCURY CONTAMINATION			
NO REPAIR BY WELDING			
MADE IN CHINA		HRB MAX 80 400# POLISHED	



ADDRESS: 56# RENMIN ROAD, HAIYU TOWN, CHANGSHU CITY, JIANGSU PROVINCE, CHINA 215519		QUALITY MANAGER	
TEL: +86-512-52566260		FAX: +86-512-52568027	

Q.C. Reviewed
6-14-11 EJA



SHANGHAICRYSTAL PALACE PIPE CO.,LTD

LAO GANG, PUdong NEW AREA DISTRICT, SHANGHAI, CHINA

CRYSTAL-PALACE

MILL TEST CERTIFICATE

ISO9001:2008 ; PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2011/5/24

CUSTOMER:MARMON/KEYSTONE CANADA INC.		CERTIFICATE NO.:2011-2-19-B-3				
P.O.NO.:BN2163		ORDER NO.:2011-02-019-B				
COMMODITY: STAINLESS STEEL SEAMLESS TUBING.						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.						
GRADE : ASTM A213-09b/ASME SA213-07 TP304/TP304L						
CHEMICAL CONTENTS (WT%)						
HEAT NO.:YT3349						
ELEMENTS						
C	Mn	P	S	Si	Ni	Cr
≤0.035	≤2.00	≤0.040	≤0.030	≤0.75	8.0~12.0	18.0~20.0
RESULTS (LADLE)	0.022	0.70	0.038	0.004	0.40	8.08
						18.10

PHYSICAL PROPERTIES

Dimensions		Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa)	T S (Mpa)	EL (%)	FLARING TEST	FLATTENING TEST	HARDNESS HRB	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)									
0.500	0.049	20	11-3-278	250	541	690	62.0	OK	OK	75	OK (DRILLED HOLE)

REMARKS:

AS PER ASTM A213-09b/ASME SA213-07
WALL THICKNESS TOLERANCE AS PER ASTM A269-08
IN COMPLIANCE TO NACE MR0175-2003
IC TEST TO ASTM A262 PRACTICE E
SOLUTION HEAT TREATMENT :1050°C X 1.5m/min
NO WELD REPAIR WAS PERFORMED
FREE FROM MERCURY CONTAMINATION
COUNTRY OF ORIGIN: CHINA
MILL TEST CERTIFICATE TO EN 10204/3.1
INVOICE NO: YK-11-05-75

1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT
2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.

SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

Diagweiguo

MANAGER OF QUALITY ASSURANCE DEPARTMENT

QC REVIEWED

JUL 08 2011

MM

Mill Test Report

Commodity : STAINLESS-STEEL-WELDED-PIPE

Customer : MARMONKEYSTONE CANADA INC.

EN 10204-3.1

TA CHEN STAINLESS PIPE CO., LTD.

NO. 125 HSIN-TIEN 2ND ST.,

JENG-TEH, TAINAN, TAIWAN

TEL: (06)2793254 FAX: (06)2701382

COUNTRY ORIGIN: TAIWAN

Specification : ASTM A312-2009/ASME SA312-2007/ASTM A999-2004a

Destination : TORONTO

Grade : TP304/304L

Customer O/N : BN2052

Certificate No : LP0032001

Supply Condition: ANNEALED AND PICKLED

Factory O/N : CA09KC366

Date : 2011/1/12 INVOICE No : CA09LP0032

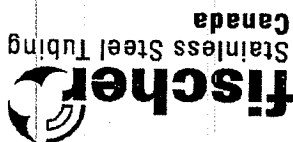
Item No.	Case No. (Crate No.)	Heat No.	Size	Quantity (Pcs)	Weight (Kgs)	Chemical Composition in %									
						C	Si	Mn	P	S	Ni	Cr	Mo	N	
01	014	258189	1/4"	100		0.023	0.430	1.270	0.033	0.003	8.020	18.080	-	0.041	
02	013	258189	3/8"	25		0.023	0.430	1.270	0.033	0.003	8.020	18.080	-	0.041	
03	009	161357	1-1/4"	25		0.026	0.450	1.420	0.037	0.008	8.010	18.140	-	0.035	
04	008	163038	1-1/2"	25		0.018	0.390	1.470	0.036	0.005	8.010	18.090	-	0.037	
05	004	162800	2"	5		0.025	0.390	1.560	0.039	0.007	8.040	18.190	-	0.042	
06	003	SC30383A	3"	5		0.016	0.410	1.450	0.030	0.002	8.040	18.100	-	0.044	
				Total	185										

Item No.	Tensile Test (Gage Lth x W.Lth=50mm x 12.5mm)				Hardness Test HRB	Bend Test	Flattening Test	Heat Treatment T _{min} o F	Dimension And Surface Condition	Hydrostatic Test PSI	Remarks	
	0.2% Yield Strength PSI	Tensile Strength PSI	Elongation %									
01	39000	90300	52.00		79.00		OK	1904	OK	2500	<div>QC REVIEWED</div> <div>FEB 28 2011</div> <div>mm</div>	
02	39000	90300	52.00		79.00		OK	1904	OK	2500		
03	44500	93800	51.00		85.00		OK	1904	OK	2000		
04	41700	92300	50.00		80.00		OK	1904	OK	1700		
05	40800	89400	56.00		84.00		OK	1904	OK	2500		
06	41600	88700	54.00		83.90		OK	1904	OK	2500		

We hereby certify the above statement to be true and correct every detail
TA CHEN has established a QMS according to ISO 9001, which is certified by LRQA (cert. no. TWN0936925)

George Yang

Manager of Inspection Section/George Yang



CERTIFICATE OF COMPLIANCE

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03/EN 10204 3.1.

Type: 304
 Size: 0.750" x 0.750" x 0.065" x 240.000"
 Finish: As Welded
 Your P.O. #: MX3076
 Item Code: STO.750.750.065

HEAT NO.: 9HP2 COIL NO.: 059HP2 B

CHEMICAL ANALYSIS (%):

C	Mn	P	S	Si	Cr	Mo	Ni
0.0500	1.5890	0.0270	0.0010	0.3700	18.2620	N/R	8.2540
Cu	Ti	Al	N	Co	Cb	N/R	
N/R	N/R	N/R	0.0530	N/R	N/R		

MECHANICAL PROPERTIES:

YIELD STRENGTH	TENSILE STRENGTH	ELONGATION	HARDNESS
47650	97000	47.31	86 HRB
P.S.I.	P.S.I.	%	

Mercury has not been used as an alloying material nor is it present in our processing methods.

Date: 07/28/2011

Rob Kaminski

Rob Kaminski

Metallurgical Lab Technician

Q.C. Reviewed
 1-28-11 km

190 Frohisher Drive, Waterloo, Ontario, N2V 2A2
 Phone: (519) 746-0088 Fax: (519) 746-3941 (Toll Free: 1-800-563-8823)

ATS .375 .058 16061

CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com



KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: 61-17107-1		CUSTOMER PART NUMBER: AT/375.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 606551		SHIP DATE: 01/04/2012		KAISER LOT NUMBER: F00013715	
WEIGHT SHIPPED: 629.000 LB		QUANTITY: 776.000 PCS		B/L NUMBER: 602261	
SHIP TO: MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA		SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
*F00013715	0001	1	46.3	42.9	12.0	N/A	N/A	N/A
*F00013715	0002	1	46.2	42.9	12.3	N/A	N/A	N/A
*F00013715	0003	1	45.8	43.0	15.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D69881	.58	.26	.22	.06	.98	.07	.09	.02	.00	.00	.00	.01	.02
D69877	.57	.31	.25	.05	.96	.07	.06	.02	.00	.00	.00	.01	.02

Applicable Requirements:

Description: MADE IN USA
QD: 0.375"; Wall: 0.058"; Round @
AMS-4082P ASTM-B210-04 WM-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1, Per AMS-4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WM-T-700F/GEN, WM-T-700/2E, WM-T-700/3E,
WM-T-700/4F, WM-T-700/5E, WM-T-700/6F, and WM-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DPAR 252.225-7001 and DPAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes
MANUFACTURED IN USA (CHANDLER, AZ) MELTED IN USA

FEB 01 2012
DATE
O.C. REVIEWED
INITIAL
MARMON/KEYSTONE

Plant Serial: 00022757
Kaiser Order Number: 606551
Line Item: 001

KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

Best in Class

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file subject to examination.

Alex Yeh, Quality & Technology Manager

AKS

Q. C. REVIEWED

Plant Serial: 00010655
Kaiser Order Number: 207647
Line Item: 001

Page 2 of 2

Nathaniel Stevens, Quality Manager

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the Kaiser's general terms and conditions of sale. Test reports are on file subject to examination. Kaiser's description set forth in Kaiser's sales acknowledgment form. Any warranty is limited to that shown on

CERTIFICATION

O.C. REVIEWED
7-22-11 VA

Miscellaneous Notes

MANUFACTURED IN USA METTED IN USA

DESCRIPTION: MADE IN USA
OD: 0.500"; WALL: 0.058"; Round
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, and WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DEFAR 252.225-7001 and DEFAR 252.225-7014
No Weld Repair. Mercury Free.

Applicable Requirements

KAISER ALUMINUM
FABRICATED PRODUCTS
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

OR. REF:
SISPRS#

To:

INIT.:

07/11/2014 From: MARMON/KEYSTONE CORPORATION

M/R OR:
C.P.O. #
C PART#



CERTIFIED TEST REPORT
<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: 61-17107-3		CUSTOMER PART NUMBER: AT/5.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 606551	LINE ITEM: 003	SHIP DATE: 01/04/2012	KAISER LOT NUMBER: F00013711	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 668,000 LB	QUANTITY: 586,000 PCS	B/L NUMBER: 602261	DRAWING/HKNS: 12,000 FT	WIDTH: 12,000 FT	LENGTH: 12,000 FT
SHIP TO: MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA					
SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA					

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
* F00013711	0001	1	45.9	42.4	13.0	N/A	N/A	N/A
* F00013711	0002	1	45.3	41.8	13.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	SI	FE	CU	MN	MG	CR	ZN	PB	BI	ZR	EA	TOT
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00
D69881	.58	.26	.22	.06	.98	.07	.09	.02	.00	.00	.01	.02

Applicable Requirements:

Description: MADE IN USA
OD: 0.500"; Wall: 0.058"; Round @
AMS-4082P ASTM-B210-04 WM-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WM-T-700F/GEN, WM-T-700/2E, WM-T-700/3F,
WM-T-700/4F, WM-T-700/5E, WM-T-700/6F, and WM-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DEAR 252.225-7001 and DEAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA (CHANDLER, AZ) MELTED IN USA

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

Best in Class

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ("Kaiser"), hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms conditions of sale. Test reports are on file subject to examination.

Alex Yeh, Quality & Technology Manager

Alex Yeh

Q. C. REVIEWED

02/15/2015 From: MARMON/KEYSTONE CORPORATION
-M/K OR- C.P.O. C PART:
To: OR.REF: SLSPRS:

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 61-13674-3		CUSTOMER PART NUMBER: AT-625.065/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: LINE ITEM: 003		SHIP DATE: 12/28/2010		KAISER LOT NUMBER: 6061	
WEIGHT SHIPPED: 615,000 LB		QUANTITY: 382,000 PCS		B/L NUMBER: 206597	
SHIP TO: MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA		SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONTACS	BEND
F00010188	0001	1	45.3	39.0	21.5	N/A	N/A	N/A
F00010188	0002	1	44.8	39.6	19.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ca	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68879	.63	.32	.22	.05	1.01	.08	.04	.02	.00	.00	.00	.01	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

[Signature]

Plant Serial: 00009072
Kaiser Order Number: 206785
Line Item: 003

Nathaniel Stevens
Nathaniel Stevens, Quality Manager

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file subject to examination.

CERTIFICATION

O. C. REVIEWED

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Description: MADE IN USA
OD: 0.625"; WALL: 0.065"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3E,
WW-T-700/4E, WW-T-700/5E, WW-T-700/6E, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DPAF 252.225-7001 and DPAF 252.225-7014
No Weld Repair. Mercury Free.

Applicable Requirements:

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

Best in Class

KAISER
ALUMINUM
FABRICATED PRODUCTS

11/28/2011 From: MARMON/KEYSTONE CORPORATION
M/K OR:
C.P.O.:
C PART:

To:

INIT.:

OR. REF:
SLSPRS:

#TS .625 .065 B6061 TC

Line Item: 001

Page 1 of 2

Kaiser Order Number: 208094

Plant Serial: 00011300

Nathaniel Stevens, Quality Manager

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that metal shipped under this order has been inspected and tested in accordance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgment form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file subject to examination.

CERTIFICATION

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D69285	.59	.32	.25	.21	.06	.98	.06	.06	.00	.00	.00	.01	.02
D69293	.56	.32	.20	.05	.99	.08	.06	.02	.00	.00	.00	.01	.02

Chemical Composition (wt%), Aluminum Remainder

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
E00012516	0001		47.0	40.7	18.0	N/A	N/A	N/A
E00012516	0002		47.0	40.7	17.5	N/A	N/A	N/A

Actual Physical Properties

MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA		MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA	
CUSTOMER PO NUMBER:	61-15086-1	PRODUCT DESCRIPTION:	Seamless Tube/Pipe
CUSTOMER PART NUMBER:	AT/.625.065/734	SHIP DATE:	
KAISER ORDER NUMBER: LINE ITEM:	001	KAISER LOT NUMBER:	6061
WEIGHT SHIPPED:	404.000 PCS	DIM/DA/T/H/K/S:	WIDTH: 12.000 FT
SHIP TO:	208511	TEMPER:	T6

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
<http://certs.kaiseraluminum.com>

11/28/2011 From: MARMON/KEYSTONE CORPORATION
M/K OR:
C.P.O.:
C PART:

INIT.::

To:

OR.REF:
SLSPRS:

Line Item: 001

Page 2 of 2

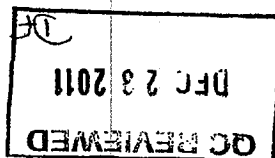
Kaiser Order Number: 208094

Plant Serial: 00011300

Nathaniel Stevens, Quality Manager

Kaiser Aluminum Fabricated Products, LLC ("Kaiser"), hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the Kaiser's general terms and conditions of sale. Test reports are on file subject to examination. Any warranty is limited to that shown on description set forth in Kaiser's sales acknowledgement form.

CERTIFICATION



MANUFACTURED IN USA MELTED IN USA

Miscellaneous Notes

Description: MADE IN USA
OD: 0.625"; WALL: 0.065"; Round @
AMS-4082P ASTM-B210-04 WM-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1., per AMS-4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WM-T-700F/GEN, WM-T-700/2E, WM-T-700/3F,
WM-T-700/4E, WM-T-700/5E, WM-T-700/6F, and WM-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DEAR 252.225-7001 and DEAR 252.225-7014
No Weld Repair. Mercury Free.

Applicable Requirements:

CHANDLER, AZ 85226
6573 W. WILLIS ROAD
FABRICATED PRODUCTS, LLC
KAISER ALUMINUM

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

DART aerospace
 Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Tel: 613 632 9577
 Fax: 613 632 1053

PURCHASE ORDER
 Purchase Order ID PO16093
 PO Print Date 2/06/12
 Page Number 1 of 3

Order From : MARMON/KEYSTONE CANADA LTD. 290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9 CA		Contact Name Vendor Phone 800 361 8142 Vendor Fax 450 641 4357 Vendor Account Nbr	
Buyer Chantal Lavoie 10127-2607 Net 30 CAD Destination-Collect		Requisition Nbr Tax Resale Nbr Terms Currency FOB	

Ship To :
 DART AEROSPACE LTD
 1270 ABERDEEN
 HAWKESBURY, ON K6A 1K7
 CANADA

Line Nbr	Reference	Revision ID	Vendor Part Number	Description/ Mfg ID	Reg Date/ Taxable Unit of Measure	Reg Qty/ Ship Method	Unit Price	Extended Price
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1	M304TR0.500W.035			304 RD Tube .500 x .035W	2/08/12 Yes	300.00 TST ground	\$0.9500	\$285.00
Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269								
2	M304TR0.500W.049			304 RD Tube .500 x .049W	2/08/12 Yes	200.00 TST ground	\$1.2500	\$250.00
Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269								
3	M304TR0.675W.091			304 RD Tube .675 x .091W	2/08/12 Yes	100.00 TST ground	\$1.4000	\$140.00
Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269								

Fluip

DART aerospace
 Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Tel: 613 632 9577
 Fax: 613 632 1053

PURCHASE ORDER
 Purchase Order ID PO16093
 Purchase Order Date 2/06/12
 PO Print Date 2/06/12
 Page Number 2 of 3

Order From : MARMON/KEYSTONE CANADA LTD. 290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9 CA	
Contact Name	Vendor Account Nbr
Vendor Phone	Vendor Fax
800 361 8142	450 641 4357
Buyer	Requisition Nbr
Chantal Lavoie	10127-2607
Buyer	Net 30
FOB	CAD
Currency	Destination-Collect

4	M304TS0.750W.065	304 SQ Tube 75x.75x.065W	2/08/12	Yes	508.00	TST ground	\$2,3000	\$1,150.00
Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269 MATERIAL: T304/T316 3/8 SCHEDULE 40 (REF. DART SPECS M304TR0.675W.091)								
5	M6061T6T0.375W.058	6061-T6 RD Tube .375 x.058W	2/08/12	Yes	312.00	TST ground	\$2,1500	\$670.80
Special Inst: MATERIAL: AISI 304/316 SEAMLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A260 MILL FINISH								
6	M6061T6T0.500W.058	6061-T6 RD Tube .500 x.058W	2/08/12	Yes	108.00	TST ground	\$2,1200	\$228.96
Special Inst: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8								

Chantal Lavoie

DART aerospace
 Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Tel: 613 632 9577
 Fax: 613 632 1053

PURCHASE ORDER
 Purchase Order ID PO16093
 Purchase Order Date 2/06/12
 PO Print Date 2/06/12
 Page Number 3 of 3

Order From :
 MARMON/KEYSTONE CANADA LTD.
 290 CHEMIN DU TREMBLAY
 BOUCHERVILLE, QC J4B 5X9
 CA

Contact Name
 Vendor Phone 800 361 8142
 Vendor Fax 450 641 4357
 Vendor Account Nbr

Buyer
 Requisition Nbr
 Tax Resale Nbr
 Terms
 Currency
 FOB

Chantal Lavoie
 10127-2607
 Net 30
 CAD
 Destination-Collect

Special Inst: MATERIAL: 6061-T6 OR 6061-T62
 TUBING PER
 WW-T-700/6 OR AMS 4080 OR AMS 4082
 OR
 QQ-A-200/8 OR QQ-A-225/8
 2/08/12
 108.00 TST ground
 \$2.9500
 \$318.60

Special Inst: MATERIAL: 6061-T6 OR 6061-T62
 TUBING PER
 WW-T-700/6 OR AMS 4080 OR AMS 4082
 OR
 QQ-A-200/8 OR QQ-A-225/8

PO Total:

\$3,043.36

MATERIAL CERTIFICATION
 READ UPON DELIVERY

Change Nbr: 1
 Change Date: 2/06/12
 No substitution or deviation without
 consent.
 Certificate of Conformity or Material
 Certification required when applicable